

DATASHEET

ServoFine F 333

Premium patching and skim coating compound

- needs no priming or additives
- provides a true featheredge
- excellent skim coating properties
- extremely smooth surface
- fast setting, fast drying and fast curing time



PRODUCT DESCRIPTION

Cement-based patching and skim coating compound with very fine grain and high polymer content. For application without primer or liquid additives on different kinds of substrates: old tiles, terrazzo, wood, screed, raw concrete floors, well prepared adhesive residues and alike. Provides a very fine grain for a true featheredge for easy skim coating and patching of indents, holes, cracks and uneven areas. Ideal for height transitions and to repair thresholds and pedestals.

ServoFine F 333 can be installed from a true featheredge up to 0 - 1" (0 - 25 mm) thickness over large areas in one application.

ServoFine F 333 is formulated to dry the mixing water within itself and therefore provides a short drying time. Do not use **ServoFine F 333** as final top load.

SUBSTRATE PREPARATION

The substrate must be structurally sound and clean. Remove dirt, paint, oil, grease, wax, loose particles and patches and other contaminations which might act as a bond breaker.

Existing adhesive residues must be tested that they are not water-soluble and do not react with the new flooring adhesive. The new covering material shall not allow the bleed through of cutback adhesive residues.

PROCESSING

Use clean cool water to mix **ServoFine F 333** smoothly with an electric mixer at approx. 600 RPM. Apply with leveling trowel. Apply sufficient pressure for smooth application of the compound and to fill all defects and indents. Without the need of priming or liquid additives **ServoFine F 333** has no minimum thickness. Even the thinnest layer will cure. Cut edges after approx. 20 - 30 minutes or smoothen with moist leveling trowel if necessary.

Avoid direct sun exposure and draught during the curing process.

A test in a small area prior to application is recommended.

SPECIFICATIONS

Color	grey
Application	interior
Thickness	featheredge to 1" (25 mm) thickness with tension free curing
Suitable for chair castors (DIN EN 12529)	min. 2 mm (1/16")
Water demand	approx. 0.35 - 0.40 US gal. - 10.5 lbs. powder (approx. 1.3 - 1.6 l - 4.75 kg powder) approx. 7.5 - 9.1 US gal. - 27.6 lbs. powder (approx. 3,4 - 4.1l - 12.5 kg powder)
Processing time*	approx. 15 minutes
Walkable*	after approx. 30 minutes
Ready for traffic*	after approx. 1 - 1.5 hours
Floor heating system	suitable
GISCODE	ZP 1 - low in chrome according to TRGS 613
EMICODE	EC1 according to GEV
Storage	store in a dry place for up to 12 months

** At 68 °F (+20 °C) and 65% relative humidity. Higher temperature and low humidity decrease, lower temperature and high humidity increase this value respectively.

COVERAGE

approx. 20 sq. ft. per bag for 1/8" thickness

approx. 1.1 kg/m² per mm thickness

CLEANING

Clean tools with water immediately after application

PACKAGING

Product description	Item no.	Item no.
50 units 4 x 4.75 kg (10.5 lbs) bags	80014	
12,5 kg bags	80020	

The aforementioned information, especially the proposals for processing and utilizing our product, is based on our knowledge and experience. We recommend that you carry out your own tests in every case to ensure the suitability of our products for the intended process and processing purposes because of the different materials and the working conditions which lie beyond our area of influence. No liability can be derived from this advice or from verbal advice, unless we are responsible for (criminal) intent or gross negligence in this respect.

Revised: 17.10.2022/ag